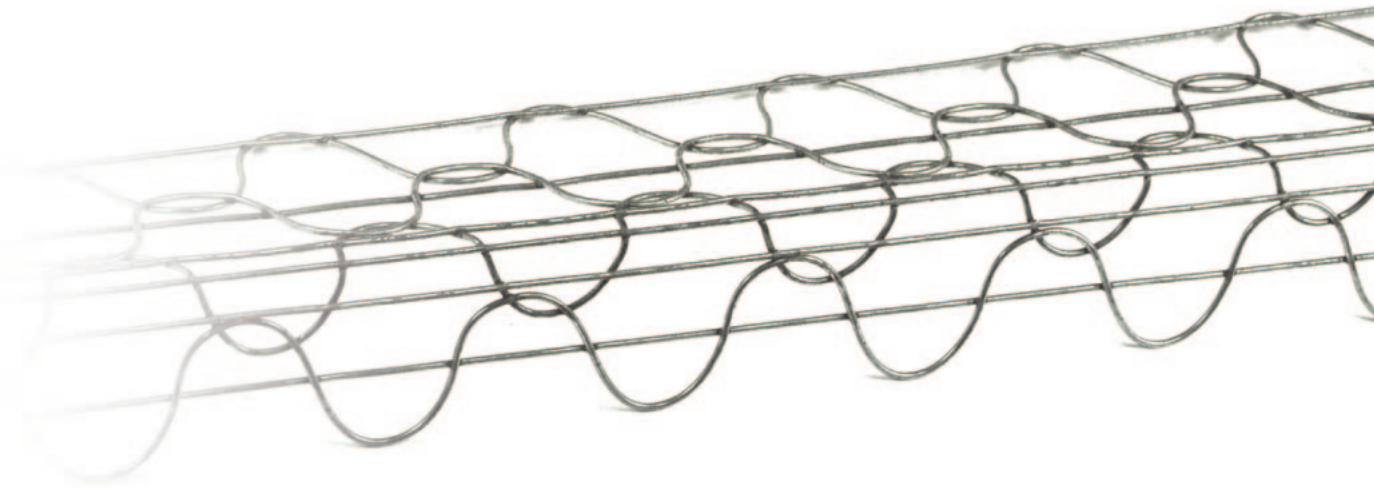




# ***Wire Corners Products***

*We offer an extensive variety  
welded wire corner products for stucco,  
drywall and fireproofing purposes.*



**www.StocktonProducts.com**  
**877-862-5866**



Founded in 1949 in response to construction demand in the Southwestern United States, Stockton Products™ pioneered a wire framework around which stucco could be applied to keep it from cracking at stress points. Stockton Products™ developed a welded wire corner to meet this need and named it CornerAid®. It quickly became, and remains, the industry standard. Over the following 74 years, Stockton Products™ would introduce many unique “wire-corner” products including Stainless Steel varieties, Plastic Nose Cornerbead with a non-rust high impact PVC nose; ArchAid® for rounded door frames and openings and PopOutAid™ used to form decorative pop outs around windows and doors as well as other ornamental trim details.

As the business grew and prospered, Stockton Products™ expanded into metal vents, reveals, and trims. Today the company manufactures a full line of these products in aluminum, galvanized steel, galvalume®, bonderized steel, copper, stainless steel and zinc. The company expanded its metal fabrication capabilities with the addition of a fiber laser, new press brakes, two small parts brakes and a turret punch to provide a wider variety of custom products in heavier gauges with the opening of an additional fabrication sites in Southern California and Phoenix. This expanded capability provides our customers with unparalleled part quality and reproducibility that is best in class.

Stockton Products™ serves the US and Canada from six manufacturing and warehouse locations in the Western US. The company has stocking distributors throughout North America. All of Stockton’s products are proudly made in the US. Its product quality, consistency, and breadth of offering are widely acknowledged to be the best in the industry. The company looks forward to serving your needs today and for another 70 plus years.

President  
Stockton Products™

**Headquarters:** 4675 Vandenberg Drive, North Las Vegas, NV 89081  
1-87-STOCKTON – (877) 862-5866 • (702) 651-1721 • Fax (702) 651-1303

**Manufacturing & Distribution Centers:**  
North Las Vegas, NV • Burbank, CA • Livermore, CA • Orange, CA • Phoenix, AZ • Salt Lake, UT

**[www.StocktonProducts.com](http://www.StocktonProducts.com)**

### Wire Corner Products

Featuring: CornerAid®, WeepAid®, ArchAid®, StockAid®, PopOutAid™ and FormAid™

Stockton Products™ offers the industry's most complete line of quality welded wire corner products. Available in galvanized or stainless steel as well as with a plastic nose for high humidity environments.

### Contractors

We proudly serve the lathing, plastering, panel system and fireproofing industries with a wide variety of vent & reveal screeds, metal trims and aluminum extrusions. We also offer the most complete line of pre-shaped welded wire accessories to be used on corners, arches, doorways, windows, walls and foundations. Our products insure ease of application and proper plaster thickness. We use the finest metals and wire in all of our products which offer maximum strength, easy tailoring and rust resistance.

Call customer service at **1-87-STOCKTON** (1-877-862-5866) for the name of your nearest Stockton Products™ dealer or visit our Distributor Finder on our website.

### Building Material Dealers

We diligently guard our solid reputation for excellent design, excellent quality and excellent service. We are committed to having your every contact with our staff be a positive and professional experience. We carry a large inventory of most items in each of our distribution centers and offer a special order service for unusual and non-standard items. Stockton Products™ is always receptive to your new product ideas and needs.

Call us at **1-87-STOCKTON**.

### Architects

For 60+ years, we have offered architects a full line of lathing and plastering accessories to meet the challenges of creative architectural design. Our welded truss design, of the finest galvanized wire, builds into the structure a superior strength and is easily aligned and applied over stucco netting. The end result assures...

- Corners sculptured to your design
- A solid reinforced corner, with mechanical bond
- Straight line on the arris, canopies, balconies and corners

Our complementary line of metal trims and aluminum extrusion products also enjoy great popularity and acceptance because they meet the practical design requirements necessary both from an aesthetic and functional perspective.

For confidence in structural integrity and an adherence to your creative design requirements, specify Stockton Products™.

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### Disclaimer

**Product illustrations are for reference only.** Illustrations are not to a set scale and may not accurately represent every possible configuration, nor number of vent holes/weep holes/key holes or placement of said "holes". For precise information on any product, please call customer service at **1-87-STOCKTON** (1-877-862-5866)

### Warranty

Stockton Products™ Corporation warrants that its products are in compliance with their published specifications and are free from defects in materials and workmanship for a period of two (2) years from the date of purchase.

This warranty does not apply to loss due to misuse, abuse or incorrect and/or improper installation and/or application.

Material deemed to be defective will be replaced at no charge by Stockton Products™, but in no event or instance shall Stockton Products™ be liable for any other costs or damages, including any labor cost.

This express warranty is given in lieu of and excludes all other express or implied warranties. Including but not limited to the implied warranties of merchantability and fitness for the particular purpose.

Stockton Products™ sole obligations under this warranty are set forth herein. In no event shall Stockton Products™ be liable for any lost revenue or profits, direct and indirect special, incidental or consequential damages of any kind.

### About Our Cover...

This cover shows a simple wire corner product that could improve your next project.



## Application of Stockton Products' Wire Corners

### Application Methods Common To All Stockton Products' Wire

CornerAid® is designed for all corners whether horizontal or vertical where a solid plaster corner is required. CornerAid® is shaped at manufacturing plants to insure ease of application and the proper thickness of three coat, 7/8" plaster. If you are working in one coat, 3/8" to 5/8" plaster, use our One-Coat product.

#### Lathing

On horizontal corners, CornerAid® must extend the entire length of the beam or soffit. On vertical corners CornerAid® should run from the plaster ground on the top and include the foundation on the bottom where possible. It may be necessary to spread or crimp the CornerAid® at the foundation level to insure a straight line.

At the foundation level, to allow moisture to drain to the exterior, a weep screed is usually required. For best results, we recommend WeepAid®, Stockton's patented wire weep screed.

CornerAid® should be nailed approximately every 18" on each side. Any type of nails may be used assuming they meet the local building code. When using a lath or 4d nail, it is recommended that CornerAid® be nailed between the last or outside longitudinal wire and the last wire loop at point "A" as shown to the right. Also nailing can be done at the loop designated by "B".

#### Plastering

The "scratch" (first) coat of plaster should extend to the second straight outside line wire ("C" as noted) as counted from the outside in.

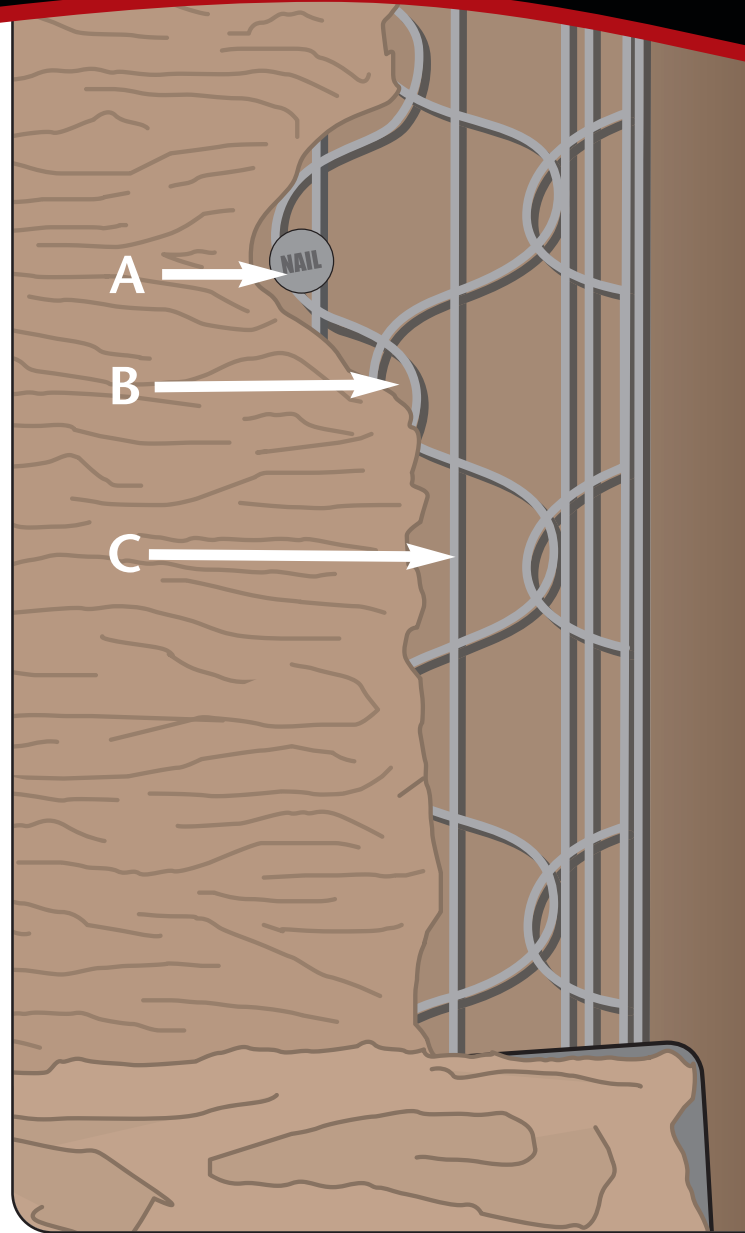
The "brown" (second) coat of plaster should be applied so as to completely fill the nose. Screed to the nose wire. This application provides the solid corner or mechanical key.

**Note:** The wire needs to be completely embedded in the brown coat.

The "finish" (third) coat should be applied to cover the nose wire (at least 1/8"), and will embed the entire CornerAid® structure. CornerAid® is designed to be used with hand or gun application.

CornerAid® is also used in fireproof applications on steel beams, etc. CornerAid® for these applications can be made to accommodate 3/8" to 2 1/2" thick fireproofing material.

**Note:** The wire needs to be completely embedded in the brown coat.



#### Premium Line

Our premium line product, such as the original CornerAid®, features additional line wires to provide the straightest and strongest reinforced corners on the market.



#### Economy Line

Our Economy line product, such as the StockAid®, offer a quality reinforced corner at a reduced price.



#### Double Wire Flange

Our double wire products are designed to give installers more options in attaching the reinforced corner during installation. More options, faster installation.



#### Can Be Curved

These products, such as the original ArchAid®, are designed so that they can be curved during installation. Gives you more options to create arched doorways and more!



# External Corner Reinforcement

Stockton

PRODUCTS®

## External Corner Reinforcement in Cement Plaster

External corner reinforcement shall be installed to reinforce all exterior plaster corners and help minimize future damage. The corner reinforcement may be expanded flange corner bead, welded wire corner, PVC corners or strip lath.

### Welded Wire Corner:

Corrosion-resistant welded wire external corner reinforcement (commonly referred to as CornerAid®) with their large openings and a wire nose are the preferred external reinforcement for cement stucco applications. Welded wire allows the plaster to encase and fill the entire corner with plaster. This provides a strong and solid corner.

Welded wire corners come in straight pieces of 10 feet in length; square or bullnose shapes are available. Welded wire is also available as an "ArchAid." This reinforcement allows for the welded wire to be curved to a smooth radius. The flanges of welded wire corners are nominally 2 3/8 inches wide. A short flange is also available and is specifically designed for returns with limited room. Most welded wire corners are also available with a plastic nose bead. Plastic nose beads are recommended for cement plaster with an acrylic finish coat and a wire nose for cement finish coats. Cement finish tends to flake off of the plastic nose. Acrylic finish coats can hold moisture longer and have been known to cause rust when used in damp coastal locations.

### Soft Round Corners:

Occasionally a designer wants a corner more rounded than what a bullnose aid can provide. In some cases corner framing may even be altered to accommodate a softer radius. In these instances, the installer may use strip lath as corner reinforcement. Strip lath comes 6 inches wide by 10 feet in length and is made from expanded metal lath.

### Expanded Flange Corner Bead:

Corner beads, originally developed to reinforce gypsum plaster, eventually found usage in portland cement plaster (stucco) because they were readily available and are easily installed. Although corner beads are helpful in establishing grounds and defining plaster corners, they have several downsides when used in exterior portland cement plaster (stucco). The solid corner is metal and while cement sticks to metal, it will not uniformly bond; causing the stucco to flake off and/or separate. In addition, water can accumulate in the hollow core of the corner, which may lead to premature deterioration and rusting.

### Installation:

Install longest possible lengths continuously. Corners should be set plumb and level with string lines as a guide. The corner reinforcement is also to be used as a ground or guide for the plasterer when applying the base coat (brown coat). The finish coat typically covers the outer nose.

Attachment shall be as required to hold the accessory in place prior to and during the application of the plaster. Attachment is not intended for long-term service life, it is for the plasterer to have a solid secure ground as a guide. Once the plaster has encased the corner and set, the corner should not move.

*This technical document is to serve as a guideline and is not intended for any specific construction project. TSIB makes no warranty or guarantee, expressed or implied.*

### Technical Services Information Bureau

1910 North Lime Street, Orange, CA 92865-4123  
(714) 221-5530 - Fax (714) 221-5535 - [www.tsib.org](http://www.tsib.org)  
(Technical Bulletin 60.200 - July 2008)

## Did you know?

- We offer CSI Specifications, CAD Details and BIM Objects for most of our products on ARCAT®. The information is also available on our website with additional info like SDS data sheets.
- Stockton Products can design and manufacture custom vents, reveals and other trim to your specifications in Aluminum, Copper, Galvanized Steel, Bonderized, Galvalume®, Stainless Steel or Zinc.



SPECIFICATIONS



CAD DRAWINGS

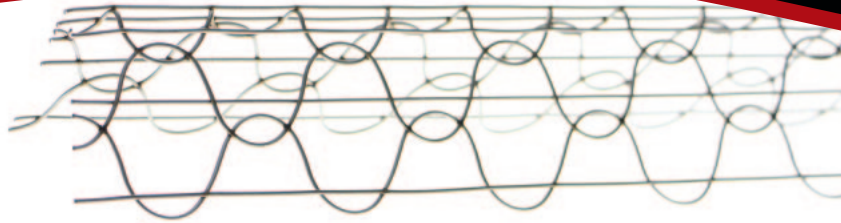


BIM OBJECTS

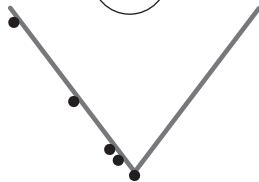
877-786-2587 • [StocktonProducts.com](http://StocktonProducts.com)

## Stockton Products' Wire

With over 70 years of service to lath and plaster professionals, you can rely on Stockton Products™ to deliver quality wire products to help you make your selection.

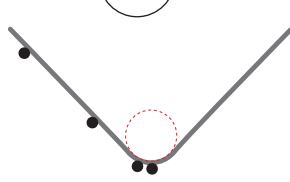


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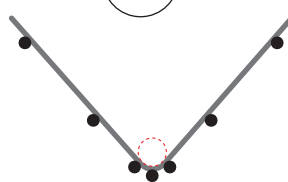
AA:  
ArchAid®

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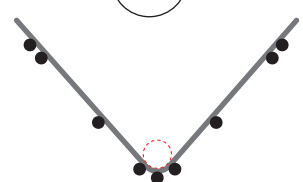
BNAA:  
Bullnose ArchAid®

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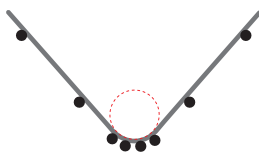
BNE:  
Bullnose E

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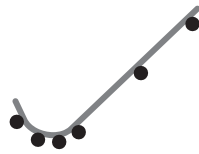
BNII:  
Bullnose II

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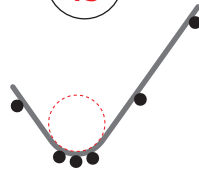
BNR:  
Bullnose

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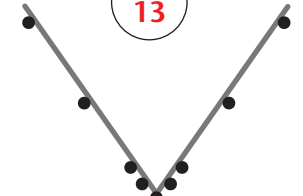
BNS:  
Bullnose Stop

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BNSF:  
Bullnose Short  
Flange

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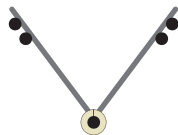
CA:  
CornerAid®

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DAB:  
Drywall Archbead

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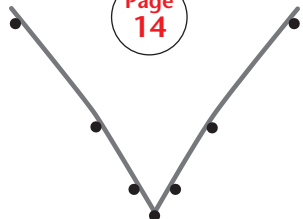
DCB:  
Drywall Cornerbead

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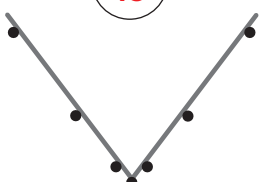
GRS:  
4" Roll Stripping

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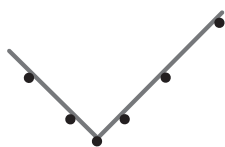
LF:  
Long Flange

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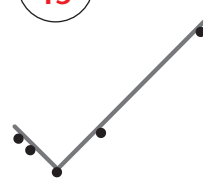
OC:  
One-Coat

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OCSF:  
One-Coat  
Short Flange

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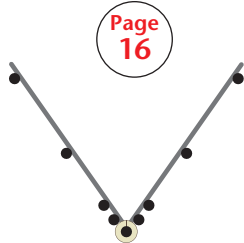


OCSF34:  
3/4 One-Coat  
Short Flange

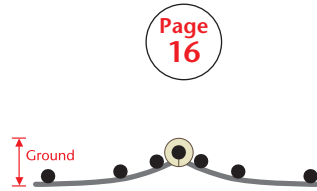
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PNAB:  
Plastic Nose  
Archbead



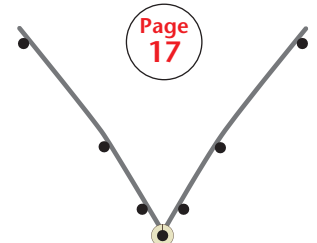
**PNCB:**  
Plastic Nose  
Cornerbead



**PNDS:**  
Plastic Nose  
Depth Scribed



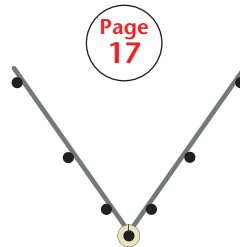
**PNFFA:**  
FormAid™ Plastic Nose  
Fireproofing



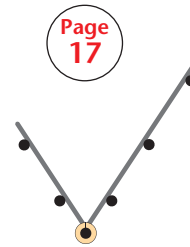
**PNLFF:**  
Plastic Nose  
Long Flange



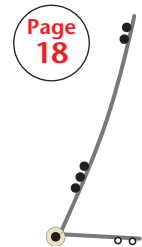
**PNPOA:**  
Plastic Nose  
PopOutAid™



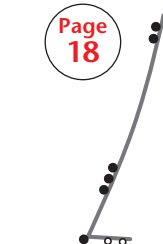
**PNSA:**  
Plastic Nose  
StockAid®



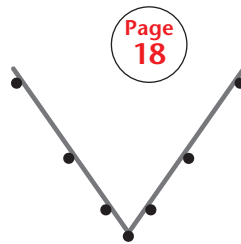
**PNSF:**  
Plastic Nose  
Short Flange



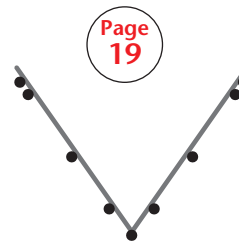
**PNWA:**  
Plastic Nose  
WeepAid®



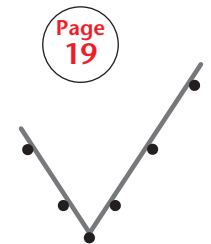
**POA:**  
PopOutAid™



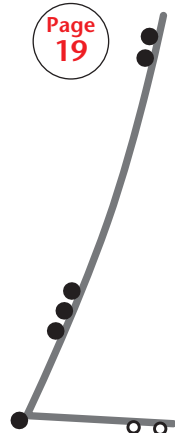
**SA:**  
StockAid®



**SAIL:**  
StockAid® II



**SF:**  
Short Flange



**WA:**  
WeepAid®

### ARCAT®

Stockton Products™ Has  
Partnered With ARCAT®  
To Make Our Product Information  
Available To You

ARCAT is a one-stop solution for  
finding the right Stockton Products®  
for your project. With ARCAT's easy  
to use site you can find our  
product information quickly and  
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CAD and BIM files you need.  
Check out Stockton Products™ on  
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Create Specs  
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## Wire Corners For Fireproofing

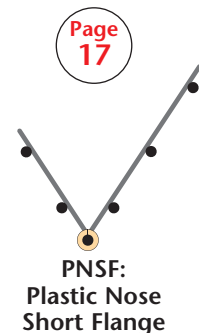
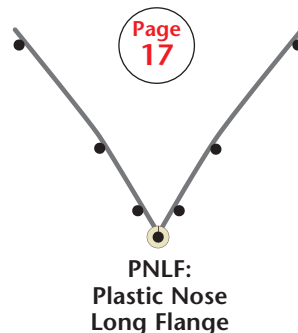
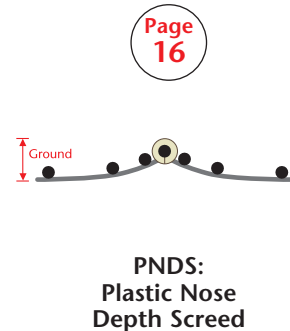
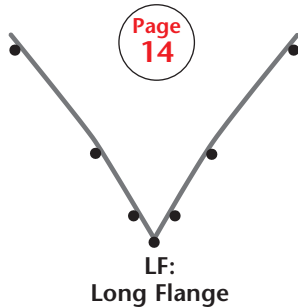
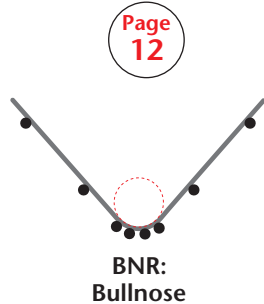
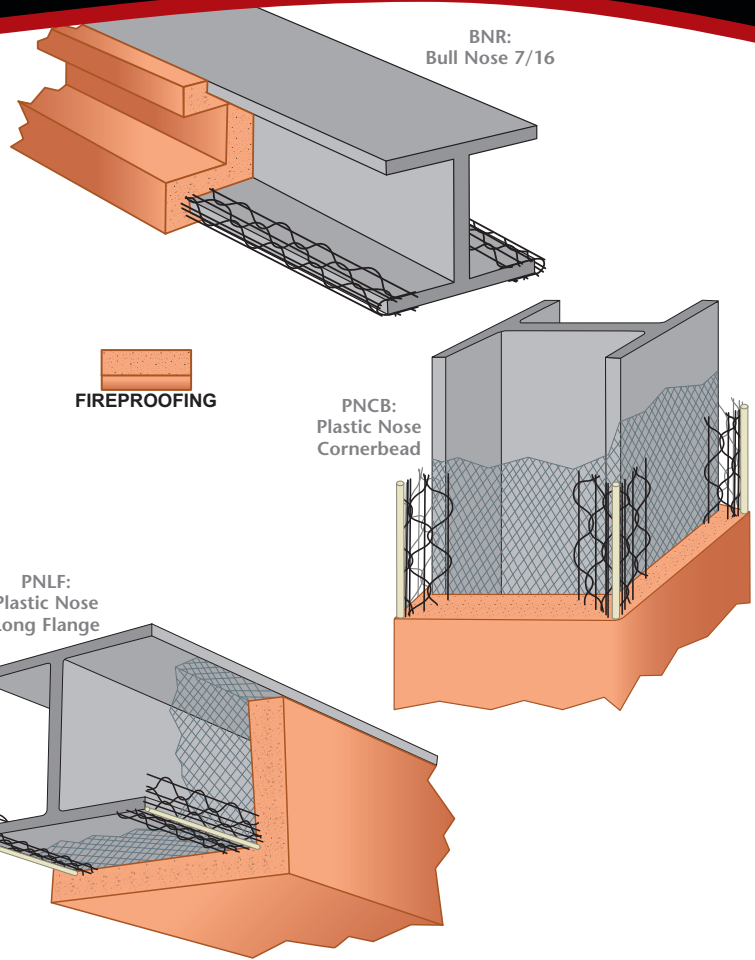
Steel quickly loses its load bearing capacity when exposed to high heat. Consequently, building codes, insurance companies and owners require fire protection on structural steel.

Fireproofing material retards both temperature acceleration and flame spread, thus providing the necessary time for fire fighters to either gain control of a fire or to achieve safe shutdown of key areas in a structure or plant. "Passive" type fireproofing is employed to prevent premature collapse and eliminate extensive property damage.

Fireproofing material is applied to various thicknesses. However, to achieve maximum protection in industrial and commercial settings, appropriate material thickness can only be achieved by way of mechanical reinforcement that is provided by Stockton Products'

- **BNR: Bullnose**
- **LF: Long Flange**
- **PNCB: Plastic Nose Cornerbead**
- **PNDS: Plastic Nose Depth Screenshot**
- **PNFFA: Plastic Nose Fireproofing FormAid™**
- **PNLF: Plastic Nose Long-Flange**
- **PNSA: Plastic Nose StockAid®**
- **PNSF: Plastic Nose Short Flange**

The uniqueness of these welded wire corner reinforcements provides for maximum mechanical keys, enabling the fireproofing material to properly adhere to the structure even when being applied at greater than normal thickness. Stockton Products' are used on steel supports for equipment, pipe racks and tower skirts and are effective for irregular shapes, boxed construction and for installation of fire stops on vertical steel members.







**Stockton**

**PRODUCTS®**

# WIRE

## Materials:

- Class 1 G60 Galvanized (17.5 Gauge Wire)
- Stainless Steel (17.5 Gauge Wire)  
316L Stainless 18% Chromium

## ASTM Codes:

- 1063
- 924
- 641/A641 M-03
- 653
- 841
- 580
- Galvanized - C1063 & A924
- Federal Spec QQ-S-775-D
- 200 IBC
- 2007 CBC

**Note:** Standard length is 10 feet.  
Additional lengths available  
upon request.





### Plastic Nose Wire Products From Stockton Products™

- ✓ Minimizes rust at the corner (especially if the stucco is damaged)
- ✓ Protects the corner from damage
- ✓ Doubles as a depth screed to assure proper depth of stucco
- ✓ Acrylic finishes adhere well to the PVC
- ✓ White PVC color is a visual indicator that there is proper embedment of the corner in the finish coat of stucco
- ✓ Enables multi-story corners to be more easily aligned without repetitive stucco coatings (thereby minimizing labor)

With over 70 years of service to industry professionals, you can rely on Stockton Products to deliver quality wire products.

Do you need plastic nose corner for your project?

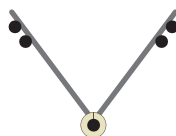
[www.stpro.us/PLASTICNOSE](http://www.stpro.us/PLASTICNOSE)

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**DAB:**  
Drywall Archbead

Page 14



**DCB:**  
Drywall Cornerbead

Page 16



**PNAB:**  
Plastic Nose Archbead

#### Need More Protection?

We offer our plastic nose products in stainless steel to be used with absolute confidence in high humidity, salt air and other corrosive environments.

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**PNCB:**  
Plastic Nose Cornerbead

Page 16



**Plastic Nose Depth Screed**

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**PNFFA:**  
Plastic Nose Fireproofing FormAid™

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**PNLF:**  
Plastic Nose Long Flange

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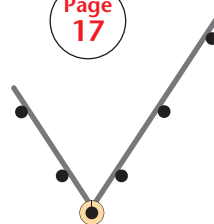
**PNPOA:**  
Plastic Nose PopOutAid™

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**PNSA:**  
Plastic Nose StockAid®

Page 17



**PNSF:**  
Plastic Nose Short Flange

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**PNWA:**  
Plastic Nose WeepAid®



**CUSTOM LENGTHS AVAILABLE!**

Stockton Custom Fabrication

877-786-2587

custom@StocktonProducts.com

**Stockton**

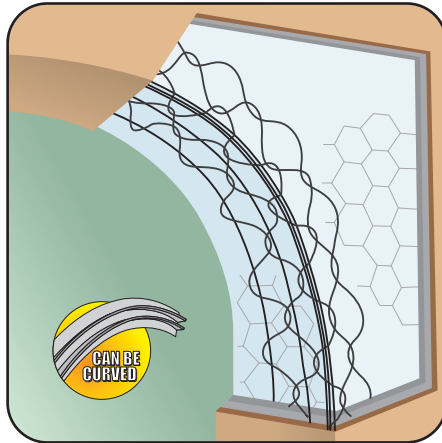
**PRODUCTS®**

## AA: ArchAid®

- Available in Galvanized or Stainless Steel
- Designed for smooth, symmetrical arches and curves with minimal distortion. Enables faster construction of inside and outside curves. It has nominally 2 3/8" legs; one is rigid and one is flexible to allow tailoring to the individual arch or curved radius. Available in stainless steel to be used with absolute confidence in high humidity and salt air environments.

### Most Common Part Numbers

<b>AA10</b>	AA: GS, 10'
<b>AA10SS</b>	AA: SS, 10'

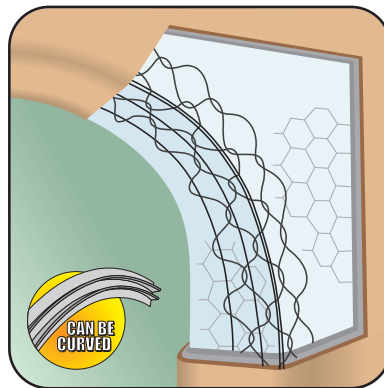


## BNAA: BullNose ArchAid®

- Available In 7/16" and 7/8" Radius
  - Available in Galvanized or Stainless Steel
- This smooth, round arch is designed with one rigid and one flexible leg for tailoring to the curve. It has nominally 2 3/8" legs. Available in both 7/16" (ping pong ball size) and 7/8" (tennis ball size) radius. Available in stainless steel to be used with absolute confidence in high humidity and salt air environments.

### Most Common Part Numbers

<b>BNAA71610</b>	BNAA: 7/16" Bullnose, GS, 10'
<b>BNAA7810</b>	BNAA: 7/8" Bullnose, GS, 10'
<b>BNAA71610SS</b>	BNAA: 7/16" Bullnose, SS, 10'
<b>BNAA7810SS</b>	BNAA: 7/8" Bullnose, SS, 10'



## POZ: Pozalite®

Pozalite® is a unique concrete/stucco enhancer that improves pumpability, strength and open-time of cementitious materials.

The use of Pozalite® means easier troweling, smoother pumping, greater productivity, better workmanship and faster clean-up.

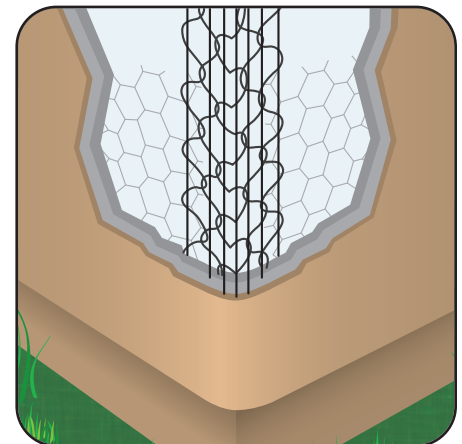
**Note:** When used as designed, Pozalite® presents no safety or health hazards. As a precaution, wear respirator or dust mask to avoid inhalation of dust. Wet material may be very slippery.

**Note:** SDS available upon request.



## BNE: BullNose E

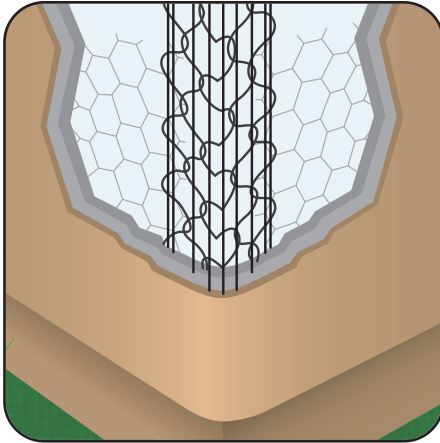
- Available in Galvanized or Stainless Steel
- Used when rounded corners are desired. Available in a standard 7/16" radius (ping pong ball size). Nominally 2 3/8" legs. Available in stainless steel to be used with absolute confidence in high humidity and salt air environments.



### Most Common Part Numbers

<b>BNE71610</b>	BNE: 7/16" Bullnose, GS, 10'
<b>BNE71610SS</b>	BNE: 7/16" Bullnose, SS, 10'

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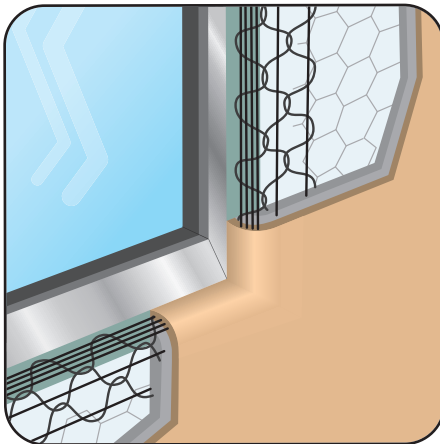
### BNII: BullNose II

- Available in Galvanized or Stainless Steel

Used when the strongest rounded corners are desired. Comes with a standard 7/16" radius (ping pong ball size). Nominally 2 3/8" legs. DoubleWire has an additional line wire on the outside edges to provide additional nail points. Extra nose wires provide increased structural rigidity.

#### Most Common Part Numbers

<b>BNII71610</b>	BNII: 7/16" Bullnose, GS, 10'
<b>BNII71610SS</b>	BNII: 7/16" Bullnose, SS, 10'



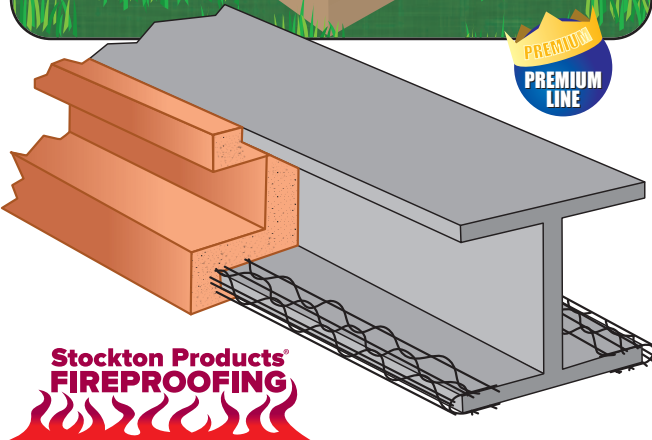
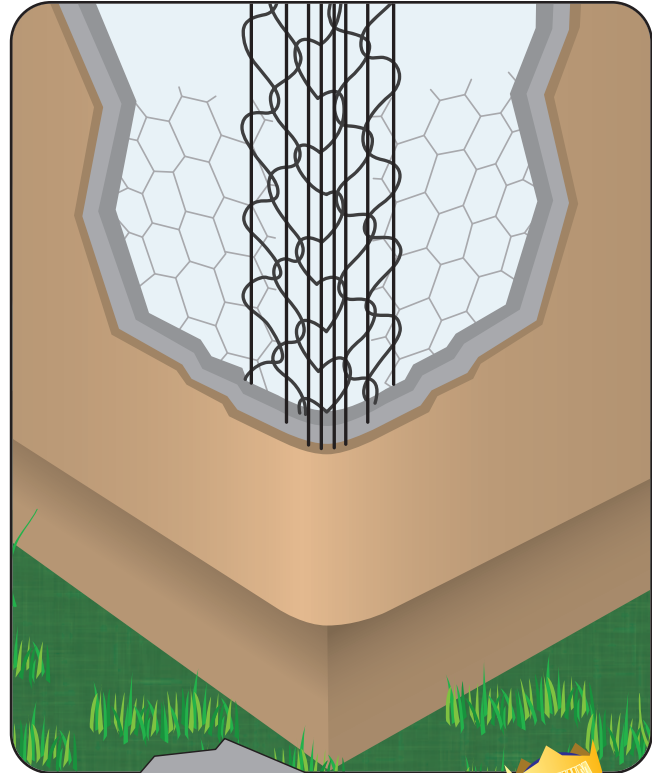
### BNS: BullNose Stop

- Available in Galvanized or Stainless Steel

A short stop for rounded lips and edges around doors, windows and wainscoting. It has one nominally 2 3/8" and one short 1/2" leg. Available in stainless steel to be used with absolute confidence in high humidity and salt air environments.

#### Most Common Part Numbers

<b>BNS7</b>	BNS: GS, 7'
<b>BNS7SS</b>	BNS: SS, 7'



### BNR: BullNose

- Available In 7/8" Radius
- Available in Galvanized or Stainless Steel

Used when a larger radius rounded corners are desired. A larger 7/8" radius (tennis ball size). The 7/8" creates a more rounded Spanish or Mediterranean architectural look. Nominally 2 3/8" legs. Available in stainless steel to be used with absolute confidence in high humidity and salt air environments.

#### Most Common Part Numbers

<b>BNR7810</b>	BNR: 7/8" Bullnose, GS, 10'
<b>BNR7810SS</b>	BNR: 7/8" Bullnose, SS, 10'



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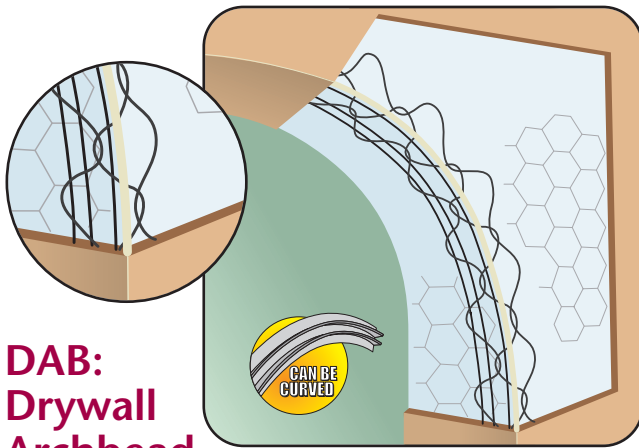
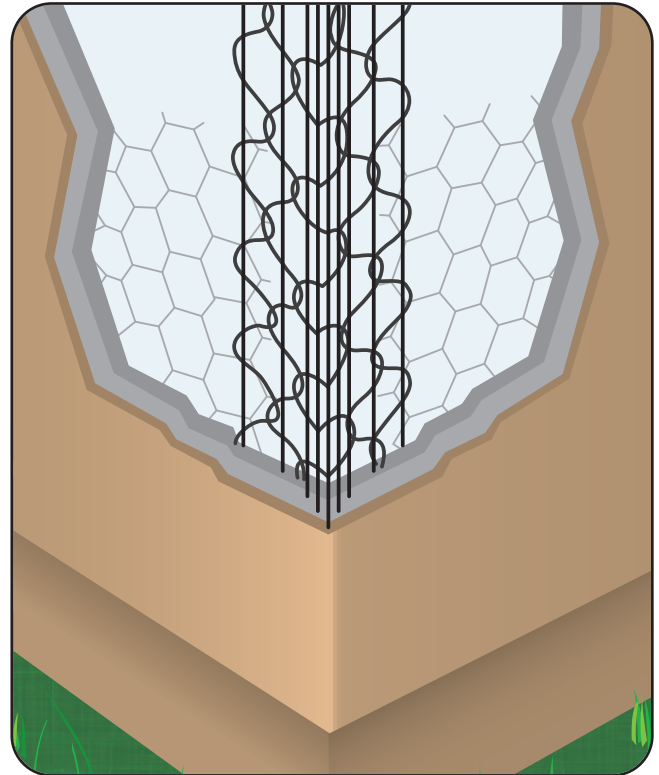
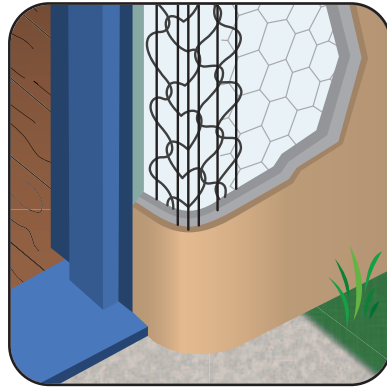
## BNSF: BullNose Short Flange

- Available In 7/16" and 7/8" Radius
- Available in Galvanized or Stainless Steel

This product combines the features of regular Bullnose and Short-Flange. It is used with Spanish or Mediterranean architecture for rounded corners, sills and ledges. It has a nominally 2 3/8" leg and a 1 1/2" leg and comes in both a 7/16" radius (ping pong ball size) and 7/8" radius (tennis ball size). Extra nose wire offers increased rigidity and stability.

### Most Common Part Numbers

<b>BNSF71610</b>	BNSF: 7/16" Bullnose, GS, 10'
<b>BNSF7810</b>	BNSF: 7/8" Bullnose, GS, 10'
<b>BNSF71610SS</b>	BNSF: 7/16" Bullnose, SS, 10'
<b>BNSF7810SS</b>	BNSF: 7/8" Bullnose, SS, 10'



## DAB: Drywall Archbead

- Available in Galvanized or Stainless Steel
- Stockton Products' Drywall Archbead is designed for the tough job of drywall or veneer plaster arches. The high impact PVC bead helps to form a smooth, slightly rounded corner which is extremely durable in high traffic areas. The short 1 1/2" legs are easily covered. Recommended for use with acrylic finishes.

### Most Common Part Numbers

<b>DAB10</b>	DAB: GS, 10'
<b>DAB10SS</b>	DAB: SS, 10'



*Stockton Products was the inventor of, and is the only manufacturer of, CornerAid® - the leading wire corner in the world.*

## CA: CornerAid®

- Available in Galvanized or Stainless Steel
- The premier product used for exterior corner reinforcing with conventional 3-coat 7/8" stucco. It features a five nose wire configuration that develops a strong, mechanical bond and a solid plaster corner. Full nine-wire construction yields a rigid straight corner. Available in stainless steel to be used with absolute confidence in high humidity and salt air environments. Extra nose wires provide increased structural rigidity.

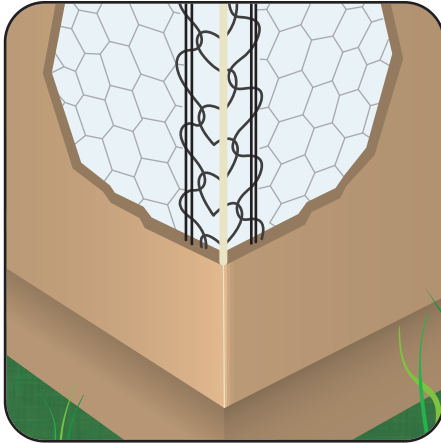
### Most Common Part Numbers

<b>CA10</b>	CA: GS, 10'
<b>CA10SS</b>	CA: SS, 10'

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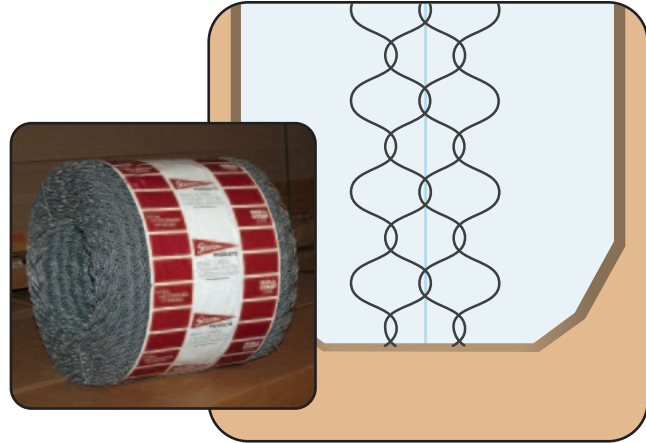


## DCB: Drywall Cornerbead

- Available in Galvanized or Stainless Steel
- Designed for interior or exterior corner reinforcing for 1/4" or 3/8" stucco or plaster where a plastic or exposed nose is desired. It has short 1 1/2" legs. DoubleWire has an additional wire on the outside edges to provide additional nail points. Recommended for use with acrylic finishes.

### Most Common Part Numbers

<b>DCB10</b>	DCB: GS, 10'
<b>DCB10SS</b>	DCB: SS, 10'

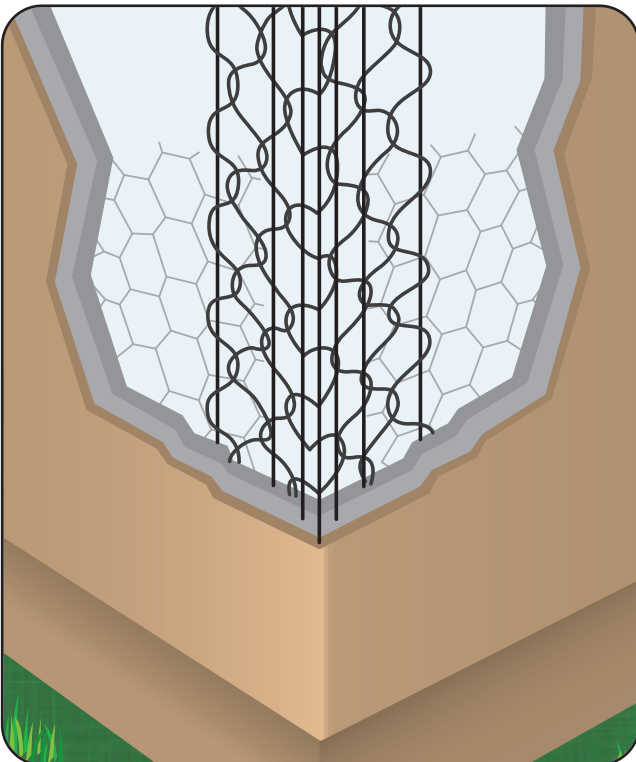


## GRS: 4" Roll Stripping

- Galvanized Welded Wire, Not Woven
- An all-purpose interior or exterior plaster or stucco reinforcement used over a variety of substrates such as drywall, plywood, OSB, foam board systems, etc. and wherever special "stretch" characteristics are beneficial. Excellent as an overwrap for chicken wire seams. GRS comes as a bundle of 4 rolls, each 250 ft long.

### Most Common Part Numbers

<b>GRS</b>	GRS: 4" Roll Stripping: GS 18.5ga, 1000'
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## LF: Long Flange

- Available in Galvanized or Stainless Steel
- Designed for extra thick fireproofing. This product is engineered for exterior or interior reinforcing with up to 2 3/8" fireproofing material. It has 3 1/4" legs. Available in stainless steel to be used with absolute confidence in high humidity and salt air environments. Extra nose wires provide increased structural rigidity. Can be used with irregular framing.



### Most Common Part Numbers

<b>LF10</b>	LF: GS, 10'
<b>LF10SS</b>	LF: SS, 10'





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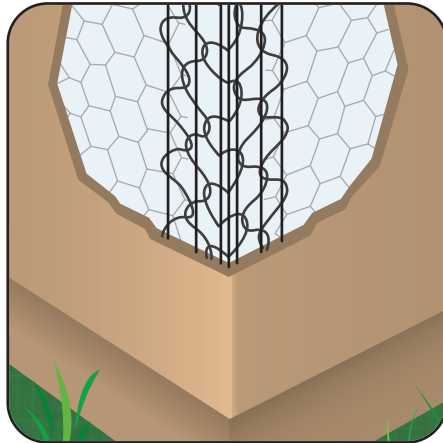
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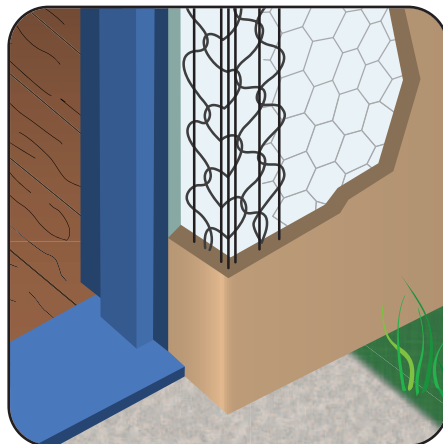


## OC: One-Coat

- Available in Galvanized or Stainless Steel
- Patterned after CornerAid® but with a tight fit on the corner. It is to be used over an insulated foam board system for 1/4" to 3/8" EIFS and One Coat stucco. It has nominally 2 3/8" legs. Available in stainless steel to be used with absolute confidence in high humidity and salt air environments.

### Most Common Part Numbers

<b>OC10</b>	OC: GS, 10'
<b>OC10SS</b>	OC: SS, 10'

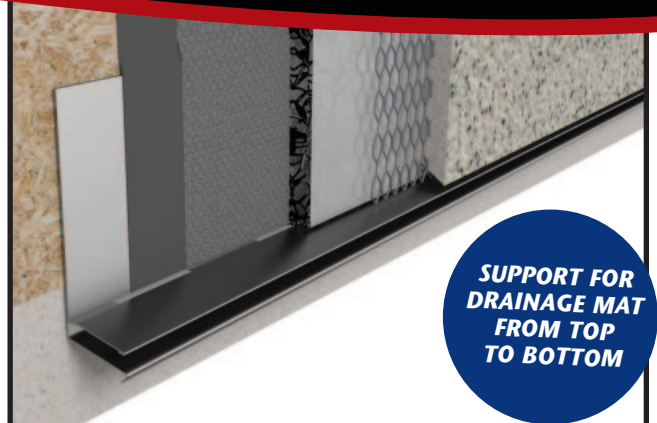


## OCSF: One-Coat Short Flange

- Available in Galvanized or Stainless Steel
- This multi-purpose piece is used for both exterior insulation "Hard Coat" and "One-Coat" systems. It is especially useful around doors, windows and as a "Return" or "Stop". Length of flange is 1 1/4".

### Most Common Part Numbers

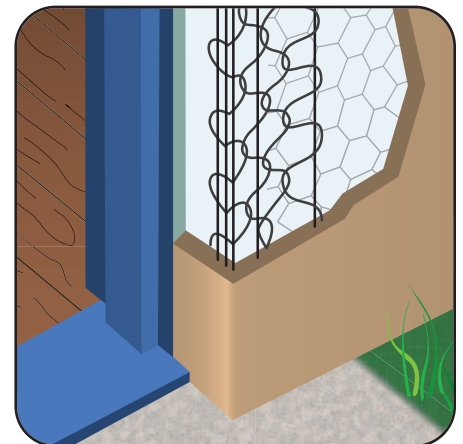
<b>OCSF10</b>	OCSF: 1 1/4", GS, 10'
<b>OCSF10SS</b>	OCSF: 1 1/4", SS, 10'



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FROM TOP  
TO BOTTOM**

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of Drainage Mat  
Stucco Accessories  
You Can Maximize The  
Performance of Your Project!**

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## OCSF34: 3/4 One-Coat Short Flange

- Available in Galvanized or Stainless Steel
- This multi-purpose piece is used for both exterior insulation "Hard Coat" and "One-Coat" systems. It is especially useful around doors, windows, and as a "Return" or "Stop". Length of flange is 3/4" flange with longer 3" back flange.

### Most Common Part Numbers

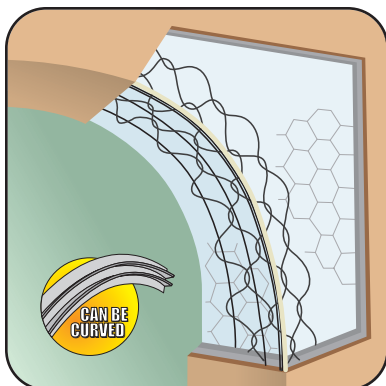
<b>OCSF3410</b>	OCSF34: 3/4", GS, 10'
<b>OCSF3410SS</b>	OCSF34: 3/4", SS, 10'

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## PNAB: Plastic Nose Archbead



- Available in Galvanized or Stainless Steel

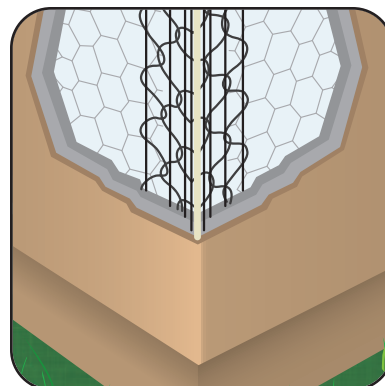
This product combines the features of ArchAid® and a non-rust, high impact PVC nose. To be used on interior or exterior arches. Plastic Nose Archbead is especially desirable in high humidity and salt air climates. It has nominally 2 3/8" legs. Available in stainless steel to be used with absolute confidence in corrosive environments. Designed so that they may be curved during installation when encountering curved conditions. Recommended for use with acrylic finishes.

### Most Common Part Numbers

<b>PNAB10</b>	PNAB: GS, 10'
<b>PNAB10SS</b>	PNAB: SS, 10'



## PNCB: Plastic Nose Cornerbead



- Plastic Nose CornerAid®

- Available in Galvanized or Stainless Steel

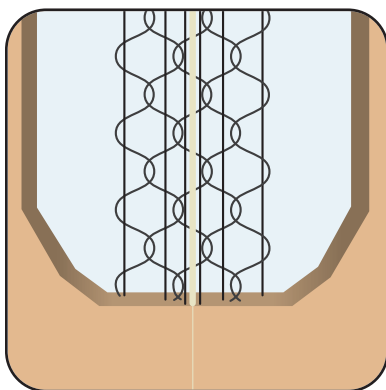
This is the premium five nose wire CornerAid® with a high impact, non-rusting plastic nose and is excellent for heavy rain, high humidity and salt air climates. It is also useful to the fireproofing industry for boxed and contoured "I" beams. Nominally 2 3/8" legs. Available in stainless steel to be used with absolute confidence in corrosive environments. Recommended for use with acrylic finishes. Extra nose wires provide increased structural rigidity.

### Most Common Part Numbers

<b>PNCB10</b>	PNCB: GS, 10'
<b>PNCB10SS</b>	PNCB: SS, 10'



## PNDS: Plastic Nose Depth Screed



- Available In 3/4" and 1" Grounds
- Available in Galvanized or Stainless Steel

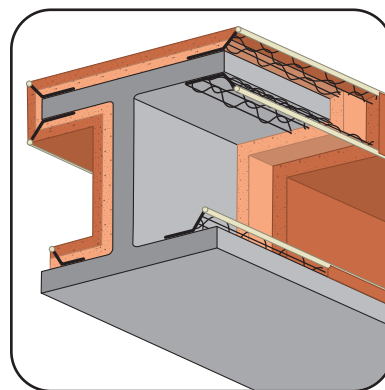
Assists in controlling stucco or concrete depth and can act as a control joint inhibiting cracking. Also used in fireproofing applications. Recommended for use with acrylic finishes.

### Most Common Part Numbers

<b>PNDS3410</b>	PNDS: 3/4" Ground, GS, 10'
<b>PNDS110</b>	PNDS: 1" Ground, GS, 10'
<b>PNDS3410SS</b>	PNDS: 3/4" Ground, SS, 10'
<b>PNDS110SS</b>	PNDS: 1" Ground, SS, 10'



## PNFFA: FormAid™ Plastic Nose Fireproofing



- Available in Galvanized wire
- Patent Pending

Stockton Products™ is pleased to introduce FormAid™, a new Patent Pending special version of our standard welded wire Plastic Nose WeepAid® product to be used in the fireproofing process. Designed specifically to aid in forming a contour design when fireproofing beams, columns or other steel members. FormAid's unique design and shape can also be adjusted in the field to achieve any angle desired, eliminating much of the need for costly wood forms, saving money, material, time and labor in the forming process.

**Note:** Product shipped flat.

### Most Common Part Numbers

<b>PNFFA10</b>	FormAid™: GS, 10'
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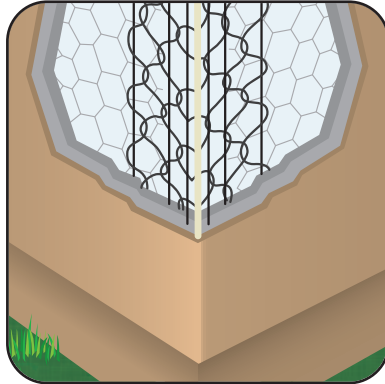


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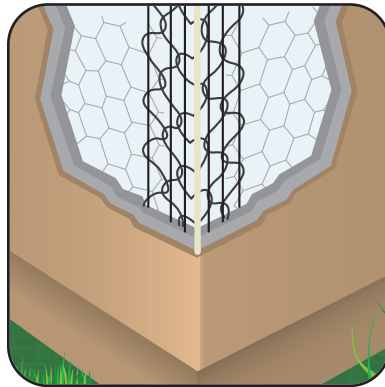


## PNLF: Plastic Nose Long-Flange

- Available in Galvanized or Stainless Steel
- Designed for extra thick fireproofing. This product is engineered for exterior or interior reinforcing with up to 2 3/8" fireproofing material. It has wide 3 1/4" legs. Available in stainless steel to be used with absolute confidence in high humidity and salt air environments. Recommended for use with acrylic finishes. Extra nose wires provide increased structural rigidity.

### Most Common Part Numbers

<b>PNLF10</b>	PNLF: GS, 10'
<b>PNLF10SS</b>	PNLF: SS, 10'

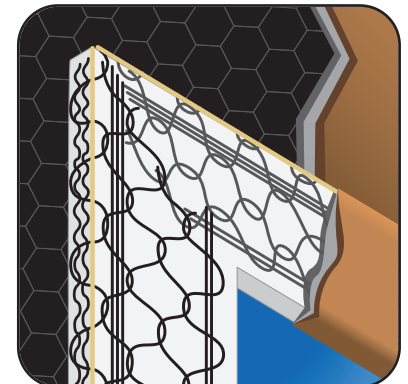


## PNSA: Plastic Nose StockAid®

- Available in Galvanized or Stainless Steel
- Plastic Nose StockAid® is the lower cost, three nose wire version of plastic nose CornerBead. It is also used by the fireproofing industry for boxed and contoured "I" beams. Nominally 2 3/8" legs. Available in stainless steel to be used with absolute confidence in high humidity and salt air environments. Recommended for use with acrylic finishes.

### Most Common Part Numbers

<b>PNSA10</b>	PNSA: GS, 10'
<b>PNSA10SS</b>	PNSA: SS, 10'



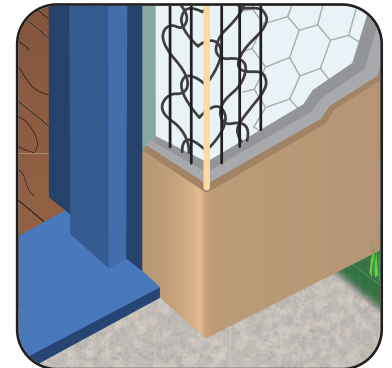
## PNPOA: Plastic Nose PopOutAid™

- Available in Galvanized

The plastic nose version of our PopOutAid™. Used to form decorative pop outs around windows and doors as well as other ornamental trim details. Unique wire pattern and shape provides excellent "Keying" of the stucco to the welded wire when forming and finishing the pop out. The plastic nose provides a depth guide that assures proper embedment of the wire in the brown coat and extra confidence in harsh climates and environments.

### Most Common Part Numbers

<b>PNPOA10</b>	PNPOA: GS, 10'
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## PNSF: Plastic Nose Short Flange

- Available in Galvanized or Stainless Steel

This is the standard short flange with a high impact, non-rusting plastic nose and is excellent for heavy rain, high humidity and salt air climates. It is also useful to the fireproofing industry for boxed and contoured "I" beams.

Shaped for exterior corners on doors, windows and panel systems where a short flange or stop is needed. It offers one nominally 2 3/8" leg and one short 1 1/2" leg. Available in stainless steel to be used with absolute confidence in harsh environments. Recommended for use with acrylic finishes.

### Most Common Part Numbers

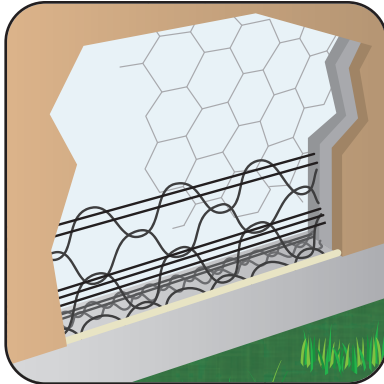
<b>PNSF10</b>	PNSF: GS, 10'
<b>PNSF10SS</b>	PNSF: SS, 10'



## PNWA: Plastic Nose WeepAid®

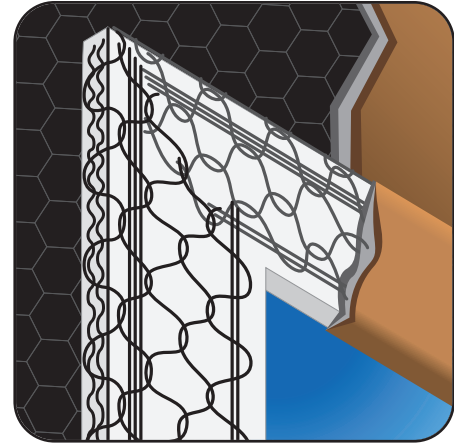
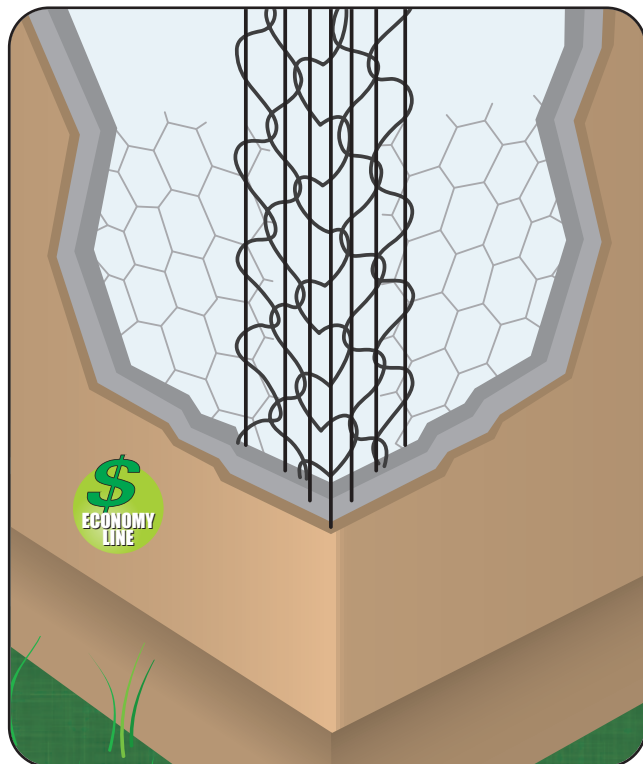
- Available In 7/8" and 1 1/2" Flange
- Available in Galvanized

Designed to act as a foundation screed for conventional 3-coat 7/8" stucco, WeepAid® maximizes the weep area and reduces the opportunity for stucco to stain or crack. Easy to tailor and trim. Comes with a non-rust high impact PVC nose. Can be used to form pop-outs around windows and doors as well as other "Ginger-Bread" details. Recommended for use with acrylic finishes.



### Most Common Part Numbers

<b>PNWA7810</b>	PNWA: 7/8", GS, 10'
<b>PNWA11210</b>	PNWA: 1 1/2", GS, 10'



## POA: PopOutAid™

- Available in Galvanized

Used to form decorative pop outs around windows and doors as well as other ornamental trim details. Unique wire pattern and shape provides excellent "Keying" of the stucco to the welded wire when forming and finishing the pop out.

### Most Common Part Numbers

<b>POA10</b>	POA: GS, 10'
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*StockAid® is Stockton  
Products™ Exclusive  
Economy Line of  
CornerAid®*



## SA: StockAid®

- Available in Galvanized or Stainless Steel

A lower cost alternative to the original CornerAid® with fewer reinforcing wires. Three nose wire design used for exterior corner reinforcing with conventional 3-coat 7/8" stucco. Available in stainless steel to be used with absolute confidence in high humidity and salt air environments. Nominally 2 3/8" legs.

### Most Common Part Numbers

<b>SA10</b>	SA: GS, 10'
<b>SA10SS</b>	SA: SS, 10'



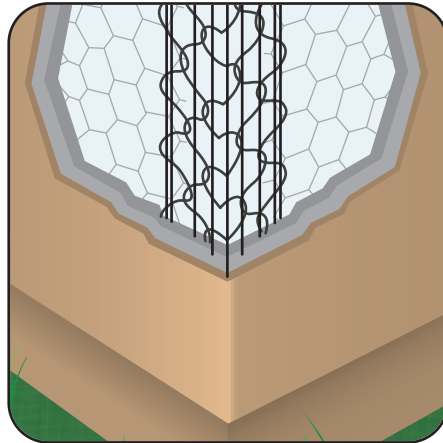


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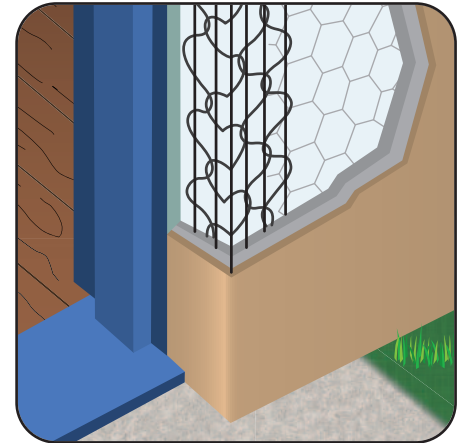


## SAIL: StockAid® II

- Available in Galvanized or Stainless Steel
- DoubleWire has an additional line wire on the outside edges to provide additional nail points. Three nose wire lower cost product used for exterior corner reinforcing with conventional 3-coat 7/8" stucco. Available in stainless steel to be used with absolute confidence in high humidity and salt air environments. Nominally 2 3/8" legs.

### Most Common Part Numbers

<b>SAII10</b>	SAIL: GS, 10'
<b>SAII10SS</b>	SAIL: SS, 10'

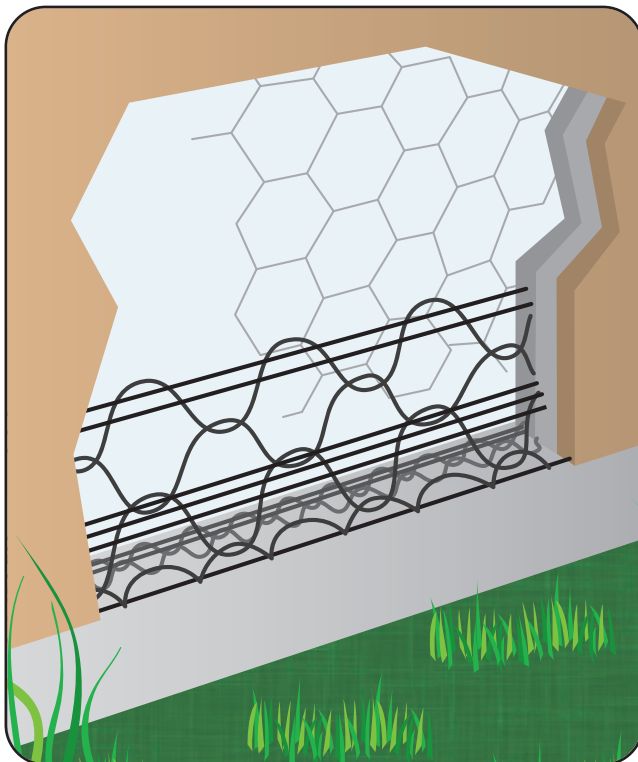


## SF: Short Flange

- Available in Galvanized or Stainless Steel
- Shaped for exterior or interior corners on doors, windows and panel systems where a short flange or stop is needed. It offers one nominally 2 3/8" leg and one short 1 1/2" leg. Available in stainless steel to be used with absolute confidence in high humidity and salt air environments.

### Most Common Part Numbers

<b>SF10</b>	SF: GS, 10'
<b>SF10SS</b>	SF: SS, 10'



## WA: WeepAid®

- Available In 7/8" and 1 1/2" Flange
- Available in Galvanized

Designed to act as a foundation screed for conventional 3-coat 7/8" stucco, WeepAid® maximizes the weep area and reduces the opportunity for stucco to stain or crack. Allows any moisture that gets behind the stucco to drain. Easy to tailor and trim. Can be used to form pop-outs around windows and doors as well as other "Ginger-Bread" details.

### Most Common Part Numbers

<b>WA7810</b>	WeepAid®: 7/8", GS, 10'
<b>WA11210</b>	WeepAid®: 1 1/2", GS, 10'

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SUPERIOR® Moisture Protection,  
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We offer an extensive variety of  
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and decorative reveal purposes.

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**Stockton****PRODUCTS®**

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We manufacture a full line of standard and custom extruded aluminum products for stucco and drywall. We offer radius shapes, intersections, vented/unvented, weep holes and key holes. Choose from a variety of industrial finishes. Plus a large selection of Fiber Cement Panel moldings.

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Extruded Products visit:  
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## Stockton Custom Fabrication

Stockton Products™ Has Made Some Exciting Changes In Our Livermore, Orange and Phoenix Facilities.

In order to expand our metal forming capabilities, we have made a significant investment in state-of-the-art equipment and experienced personnel to accomplish this goal.

Established as "Stockton Custom Fabrication", this new division will permit us to greatly expand our product line and market reach and give us the ability to offer all types of custom fabricated metal items as well as expand our current line of stock metal items through innovation and cost saving economies.

## Automated Sheet Metal Fabrication

Stockton Products can support any sheet metal projects with our state of the art metal fabrication facilities. Stockton Products™ has invested in the latest tech to support growing demands and evolving business. Our capabilities include 2D fiber laser cutting, high speed punching and precision metal forming equipment. Our equipment is equipped with automated loading and unloading, CNC 6 axis back gauges and CNC controlled laser and turret punching technology. Stockton Products is set up for prototyping, medium to large scale production operations to satisfy all customer expectations.

## Software

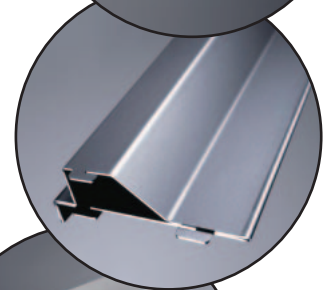
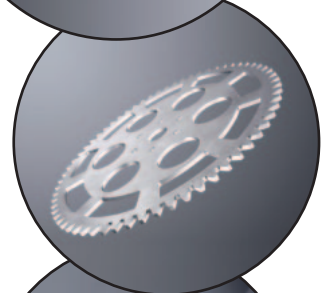
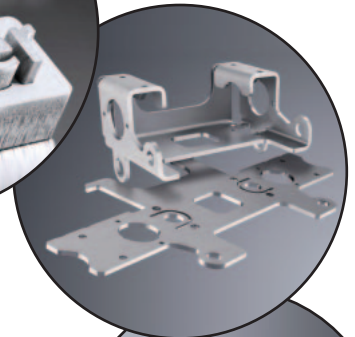
Our software allows for our design team to create your design and bring it to reality through 3D modeling and programming.

## Roll Forming

Our highly skilled roll forming department has a lot to offer our customers. Our ability to produce product at a high rate and maintain precise tolerances has always been a goal of Stockton Products™. We roll form thousands of parts and stock our five locations (North Las Vegas, NV • Burbank, CA • Livermore, CA • Orange, CA • Phoenix, AZ) to satisfy our customers' expectations and reduce lead times.

## TruLaser 3040

TruLaser 3040 fiber cuts extremely quick with high edge quality this solid-state laser enables the processing of non-ferrous metals and provides productivity benefit in thick and thin sheets. The 80" x 160" bed allows for processing of large parts. This machine is also equipped with automation for lights out operations.

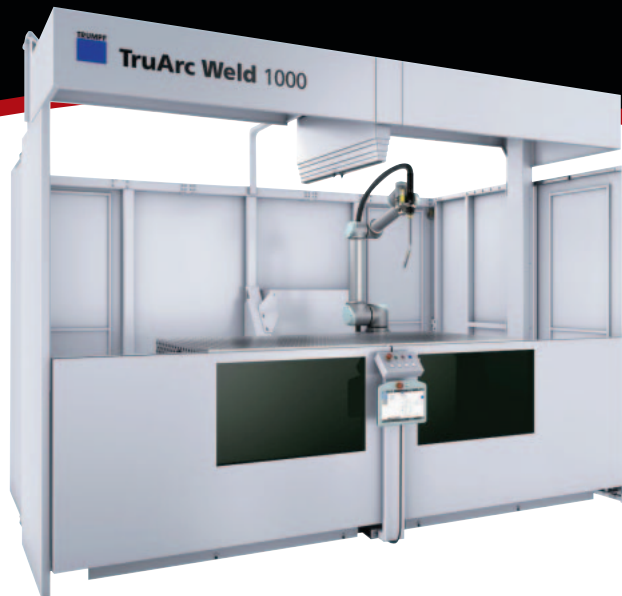


## Equipment List

- Trumpf TruArc Weld 1000
- Trumpf TruLaser 3040 Fiber Laser
- Trumpf TruMatic Punch 2020
- Trumpf TruBend 5170
- Trumpf TruBend 7036
- Trumpf TruTops Boost Software
- Komatsu 20 Ton Punch Press
- Dahlstrom Rollformer
- Yoder Rollformer
- Cidan Fx30 Folder
- Ras Turbobend Folder
- Ras Shear
- Haco .25 X 12 Shear
- Lincoln Power Mig Welder
- Tommy Industrial 55 Ton







### TruArc Weld 1000

Have a custom welding project or just need some wall posts? Stockton Products™ now offers CE Certified robotic welding. Delivering top-quality welds on steel, stainless and aluminum with a high-quality appearance and highly durable seams.



### TruBend 5170

14ft 170 ton TruBend 5170 press brake is capable of bending thin & thick complex sheet metal parts with high levels of angular accuracy. Features such as lower tool displacement for hemming and 6 axis backgauge provide us a unique advantage and complete production freedom from programming, to set up, to bending productivity the innovated features of this machine allow us to be unmatched in quality and productivity.



### TruMatic 2020 Punch

The TruMatic 2020 Punching machines from TRUMPF enable you to process a diverse range of parts with flexibility.

In addition to punching, the machines provide the option to form sheet metal parts or to integrate a thread – all on one machine. The punching head can turn the tool to any angular position. This minimizes setup times and increases your productivity. Innovative developments such as the active and descending die guarantee the best part quality. Intelligent automation options relieve the operator and increase throughput.

#### Numerous Application Possibilities With The Highest Productivity

With the MultiTool tools, you can not only carry out punching processes highly productively, but you can also form and emboss. Up to ten different inserts in one tool adapter ensure shorter setup and tool change times. Particularly when it comes to processing sheet parts with varying small punching operations and large slot sizes.



### TruBend 7036

The TruBend 7036 is exceptional for prototyping and processing of small intricate parts with tight bends and tolerances. This high speed agronomical pressbrake has 36tons of press force with a 6 axis backgauge Small, precise bends with short flanges make this machine a perfect tool for large or small production runs.





## PRODUCTS™

Stockton Products™ offers a wide variety of products for the construction market. Including the industry's most complete line of quality welded wire corner products, an extensive variety of standard and custom metal products for ventilation, moisture management and decorative reveal, and a full line of standard and custom extruded aluminum products for stucco and drywall.

### Wire Products

**CornerAid® And Other Welded Wire Products**  
**For Stucco, Drywall & Fireproofing**  
**Galvanized • Stainless Steel**  
**Plastic Nose • Specialty Products**

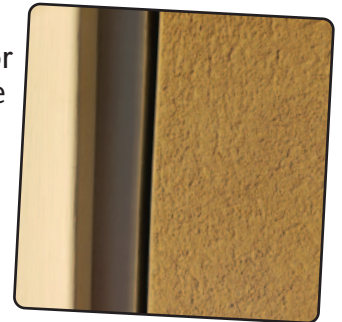
The originator of welded wire CornerAid®, Stockton continues to provide the lath & plaster professional with quality wire products for a variety of applications.



### Metal Products

**Roll And Brake Formed Metal Plaster Stops,**  
**Expansion Joints And Control Joints**  
**Copper • Galvanized • Bonderized**  
**Galvalume® • Zinc • Stainless Steel • Aluminum**

Decorative accessories for plaster, drywall, moisture protection, ventilation and other applications. Radius curves, corners and custom fabrication.



### Extruded Products

**Standard & Custom Reveal Moldings**  
**For Stucco, Drywall & Fiber Cement Board**  
**Clear Anodized • Alodine/Chem-Film**  
**Powder Coat • Kynar Paint • Color Anodized**

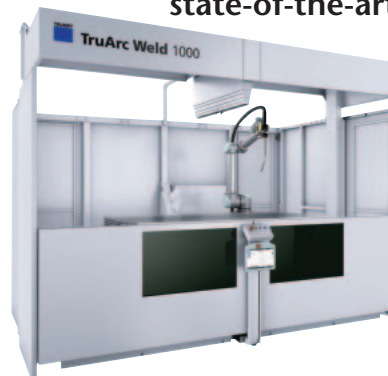
Complete line of extruded aluminum trims for stucco, drywall and fiber cement panels. Custom shapes, curving and special fabrication available.



### Custom Fabrication

Stockton Products™ has made some exciting changes. In order to expand our metal forming capabilities, we've made a significant investment in state-of-the-art equipment.

Our new capacity permits us to greatly expand our product line and market reach and give us the ability to offer all types of custom fabricated.



**[www.StocktonProducts.com](http://www.StocktonProducts.com)**  
**877-862-5866**